Appl. No.: 10/803,285

Docket No.: DB000982-004

Amdt. Dated: 9/28/2007

Reply to Office action of 03/28/2007

**Amendments to the Claims:** 

This listing of claims will replace all prior versions, and listings, of claims in the application:

**Listing of Claims:** 

1. A one piece aluminum can, comprising:

a generally vertical wall portion having an upper end and a lower end, said upper end having a

predetermined shoulder profile and a neck;

a bottom portion extending from said lower end, said wall portion and said bottom portion

constructed of a series 3000 aluminum and having a thickness sufficient to withstand an internal pressure

of at least 270 psi.

2. The aluminum can of claim 1, wherein said predetermined profile is adapted to receive an

aerosol-dispensing device.

3. The aluminum can of claim 1, wherein said bottom portion has a U- shaped profile around the

periphery of said bottom and a dome-shaped profile along the remainder of said bottom portion.

4. The aluminum can of claim 3 wherein said dome-shaped profile of said bottom portion is free

from wrinkles.

5. The aluminum can of claim 3, wherein said generally vertical wall portion has a thickness of

approximately 0.21 mm, and said bottom portion has a thickness of approximately 0.51 mm in the area of

said U-shaped profile.

6. The aluminum can of claim 1, wherein said predetermined profile includes one of a tapered

shoulder, rounded shoulder, flat shoulder, and oval shoulder.

7. The aluminum can of claim 1, wherein said can is between 100 and 200 mm in height and 45 and

66 mm in diameter.

8. The aluminum can of claim 1, wherein the exterior of said can is brushed.

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9. The aluminum can of claim 1, wherein said neck is threaded.

10. (cancelled) The aluminum can of claim 1, additionally comprising a threaded plastic outsert

earried by said neck.

11. (cancelled) The aluminum can of claim 1, wherein said series 3000 aluminum from which said

ean is formed has a starting-thickness-of approximately 0.51 mm.

12. (amended) A one piece aluminum can, comprising:

a generally vertical wall portion having an upper end and a lower end, said upper end having a

predetermined shoulder profile and a neck;

a bottom portion extending from said lower end, said wall portion and said bottom portion

constructed from a series 3000 aluminum, said bottom portion having a U- shaped profile around the

periphery of said bottom and a dome-shaped profile along the remainder of said bottom portion, said

bottom portion having a thickness of approximately 0.51 mm in the area of said U-shaped profile having

an initial thickness of 0.51 mm.

13. The aluminum can of claim 12, wherein said predetermined profile is adapted to receive an

aerosol-dispensing device.

(cancelled) The aluminum can of claim 12, wherein said bottom portion has a U-shaped profile 14.

around the periphery of said bottom and a dome-shaped profile along the remainder of said bottom

portion.

The aluminum can of claim 14 wherein said dome-shaped profile of said bottom portion is free 15.

from wrinkles.

16. (amended) The aluminum can of claim 14, wherein said generally vertical wall portion has a

thickness of approximately 0.21 mm, and said bottom portion has a thickness of approximately 0.51 mm

in the area of said U-shaped profile.

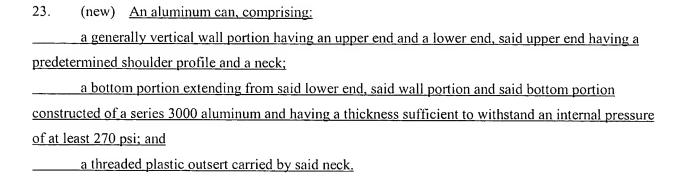
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17. The aluminum can of claim 12, wherein said predetermined profile includes one of a tapered shoulder, rounded shoulder, flat shoulder, and oval shoulder.

- 18. The aluminum can of claim 12, wherein said can is between 100 and 200 mm in height and 45 and 66 mm in diameter.
- 19. The aluminum can of claim 12, wherein the exterior of said can is brushed.
- 20. The aluminum can of claim 12, wherein said neck is threaded.
- 21. (cancelled) The aluminum can of claim 12, additionally comprising a threaded plastic outsert earried by said neck.
- 22. The aluminum can of claim 12, wherein said can is capable of withstanding an internal pressure of 270 psi.



24. (new) An aluminum can, comprising:

a generally vertical wall portion having an upper end and a lower end, said upper end having a predetermined shoulder profile and a neck;

a bottom portion extending from said lower end, said wall portion and said bottom portion

constructed from a series 3000 aluminum, said bottom portion having a U- shaped profile around the periphery of said bottom and a dome-shaped profile along the remainder of said bottom portion, said bottom portion having a thickness of approximately 0.51 mm in the area of said U-shaped profile; and

a threaded plastic outsert carried by said neck.